





An AHU (air handling unit) at the east coast high school

Overview

A high school on the east coast needed a reliable solution to meet Connecticut's IAQ (indoor air quality) mandate. Their existing OA (outdoor air) flow stations were faulty, making it difficult to ensure proper airflow and compliance with ASHRAE standards. By implementing **TrueFit® AFMS**, the school gained a **complete**, **unified**, **system-level view** of airflow within its HVAC units, providing **accurate data with minimal maintenance requirements**.

The Challenge

The school's facilities team struggled with **faulty OA flow stations**, which failed to provide accurate airflow readings. Live data from the BAS (building automation system) showed that **Minimum OA Flow** was reading **0.0 cfm**, even when outdoor air dampers were open.





One of the school's RTUs (rooftop units)

Closer inspection revealed that the **OA velocity** sensors—located at the RTU's outdoor air intake and exposed to unfiltered, unconditioned air—were corroded, causing inaccurate readings. These failures made it impossible to verify proper airflow and maintain compliance with ASHRAE fresh air change rate requirements. The school needed a reliable, low-maintenance solution to accurately measure and control OA delivery.



AFMS (Airflow Measurement System) Case Study

The Solution

Trueflow Testing and Balancing LLC recommended the AFMS as a superior alternative to traditional OA flow measurement methods. This solution included:

- Velocity Probes Installed at the Supply Air Fan Inlet—Placed inside a controlled air space, eliminating corrosion risks and reducing maintenance needs to near zero while ensuring accurate airflow measurement.
- Differential Pressure Sensor on the Return Air Damper for Pressure Assist—Also installed in a controlled air space, further improving reliability and accuracy.
- Characterized Airflow Performance[®]—Uses a learning mode sequence to develop a damper characterization table that enables precise OA flow calculations without the need for direct OA velocity sensors.

By relocating key sensors to controlled environments, the AFMS eliminates the common failure points of traditional OA flow stations and ensures a long-term, low-maintenance solution for precise airflow measurement and IAQ compliance.



The AFMS controller, installed in a weatherproof enclosure



Left: velocity probes installed at the supply air fan inlet Right: pressure assist sensor on the return air damper



Left: the min/max OA damper assembly; Right: the inclinometer (a tilt sensor) installed on the return air damper

How It Works

Rather than relying on direct velocity sensors at the OA intake, the AFMS determines outdoor airflow using Characterized Airflow Performance. During its learning mode sequence, the system:

- 1. Moves the outdoor air damper through multiple positions, measuring the resulting airflow and temperature at each step.
- 2. Uses ASHRAE Standard 111 mixed air equations to calculate the ratio of outdoor air to return air.
- **3. Creates a damper characterization table**, allowing the system to accurately determine OA flow based on damper position and system conditions—without the need for fragile OA velocity sensors.

This approach ensures **accurate and repeatable** outdoor airflow measurements, even in **challenging equipment configurations** where traditional sensors would fail.

Results

By installing the AFMS, the school immediately gained:

- Accurate Airflow Measurement—Ensuring compliance with ASHRAE fresh air change rate requirements.
- Minimal Maintenance—A long-term, low-maintenance solution for consistent airflow measurement.
- IAQ Compliance Assurance—The ability to track and document proper OA delivery.
- **Trending & Reporting**—Data-backed proof of diligence in maintaining IAQ standards.

Unlike traditional setups that rely on **disparate sensors**, which often produce readings that don't balance with each other, **the AFMS delivers a complete**, **system-level view of airflow within the HVAC unit**. The installation now provides the **school's facility staff with a unified, accurate data set**, including:

- Outdoor Air (OA) Flow
- Air Changes per Hour (AC/H)
- Supply Air Flow
- Return Air Flow
- Damper Position
- Outdoor Air Temperature
- Return Air Temperature
- Mixed Air Temperature

This holistic approach ensures that all airflow components are measured in relation to one another, giving facility staff a balanced and reliable view of HVAC unit performance. With these enhanced monitoring capabilities, they can now maintain optimal indoor air quality while eliminating the guesswork associated with conflicting sensor data.

New Table View X				
Save Changes Refre	Auto	Refresh Interval	10 Auto Refresh	-
Path	8	Object Identifier	🛛 Object Name 🛛 🕄	Present Value
CA_FLOW	AV1		OA_FLOW	5073.04100@9
AIR_EX_HOUR	AV85		AIR_EX_HOUR	3.45586@9
SPACE_CUBIC_FT	AV86		SPACE_CUBIC_FT	88125.50000
SA_FLOW	AV4		SA_FLOW	5797.19700@9
RA_FLOW	AV3		RA_FLOW	722.05870@9
	AV10	1. 2. 65	DAMPER_POSITION	0.00000(39
OUTDOOR_AIR_TEMP	AV14		OUTDOOR_AIR_TEMP	66.95892@9
RETURN_AIR_TEMP	AV15		RETURN_AIR_TEMP	71.48362@9
	× AV16		MIXED_AIR_TEMP	67.38188@9

The AFMS installation now provides the school's facility staff with a unified, accurate data set. (Dirt from working on the HVAC unit is on the field laptop screen shown.)

Looking Ahead

With the success of the initial installation, the school is now evaluating the **AFMS for the remainder of its ~40 RTUs** to further expand its IAQ compliance efforts.

For more information about the TrueFit Airflow Measurement System, please visit the <u>AFMS solutions</u> <u>page</u> or <u>contact</u> the KMC Controls sales team. KMC Controls, Inc. 19476 Industrial Drive • New Paris, Indiana 46553 Phone: 877.444.5622 • Fax: 574.831.5252 Email: info@kmccontrols.com Web: www.kmccontrols.com

